

Accessory Drive Belt

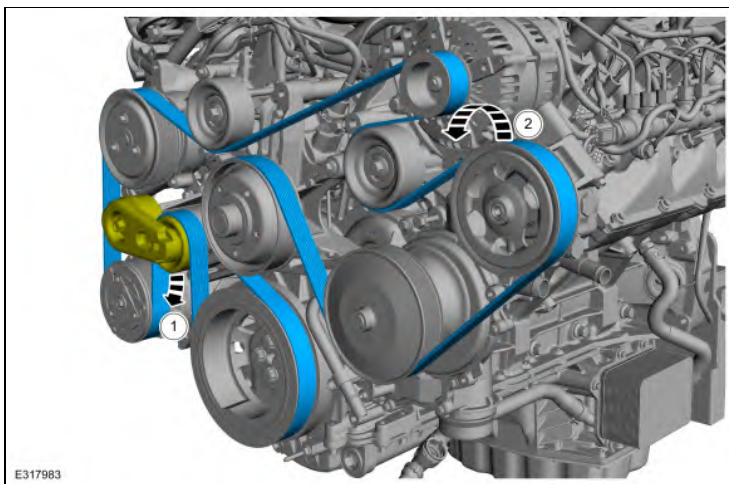
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the air cleaner outlet pipe.
Refer to: Air Cleaner Outlet Pipe (303-12B Intake Air Distribution and Filtering - 6.7L Power Stroke Diesel, Removal and Installation).
2. Remove the Cooling fan.
Refer to: Cooling Fan (303-03B Engine Cooling - 6.7L Power Stroke Diesel, Removal and Installation).

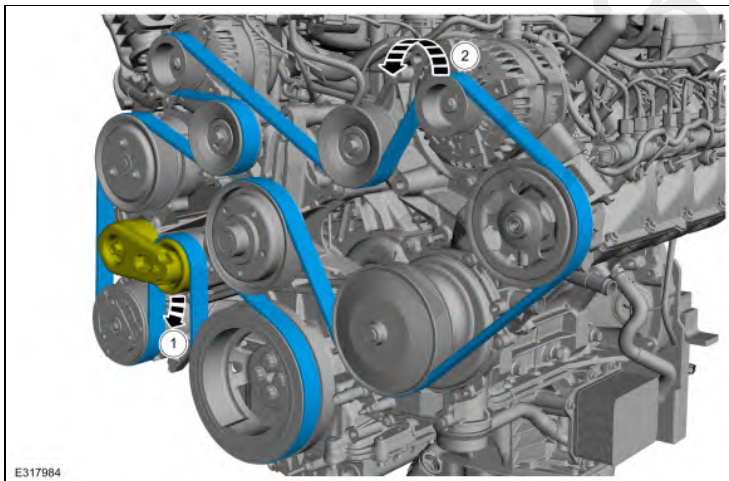
With single alternator

3. Rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt.



Dual alternator

4. Rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt.

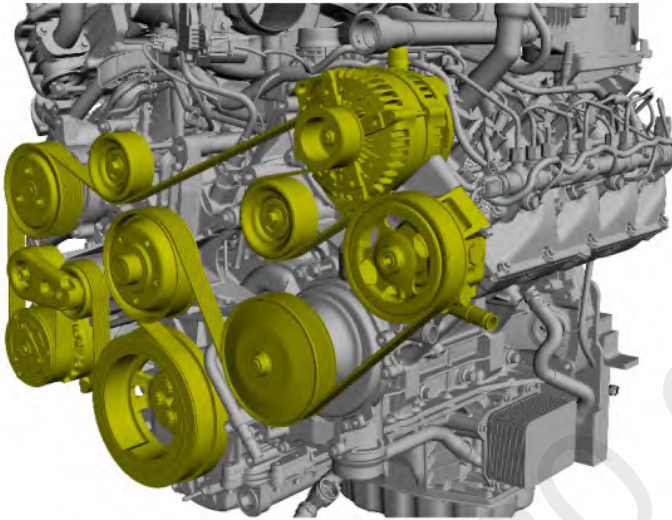
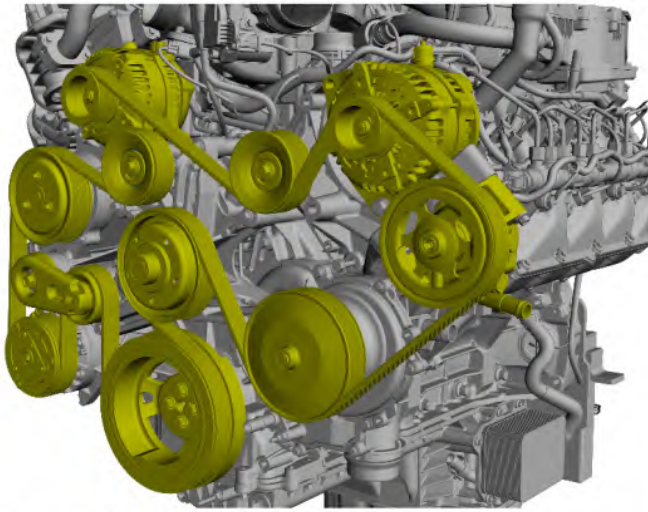


Installation

1. To install, reverse the removal procedure.
2. **NOTE:** For additional information, refer to Accessory Drive in the Description and Operation portion of this section for correct drive belt routing.

After installation, make sure the accessory drive belt is correctly seated on all pulleys.

Refer to: Accessory Drive - Component Location (303-05B Accessory Drive - 6.7L Power Stroke Diesel, Description and Operation).



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